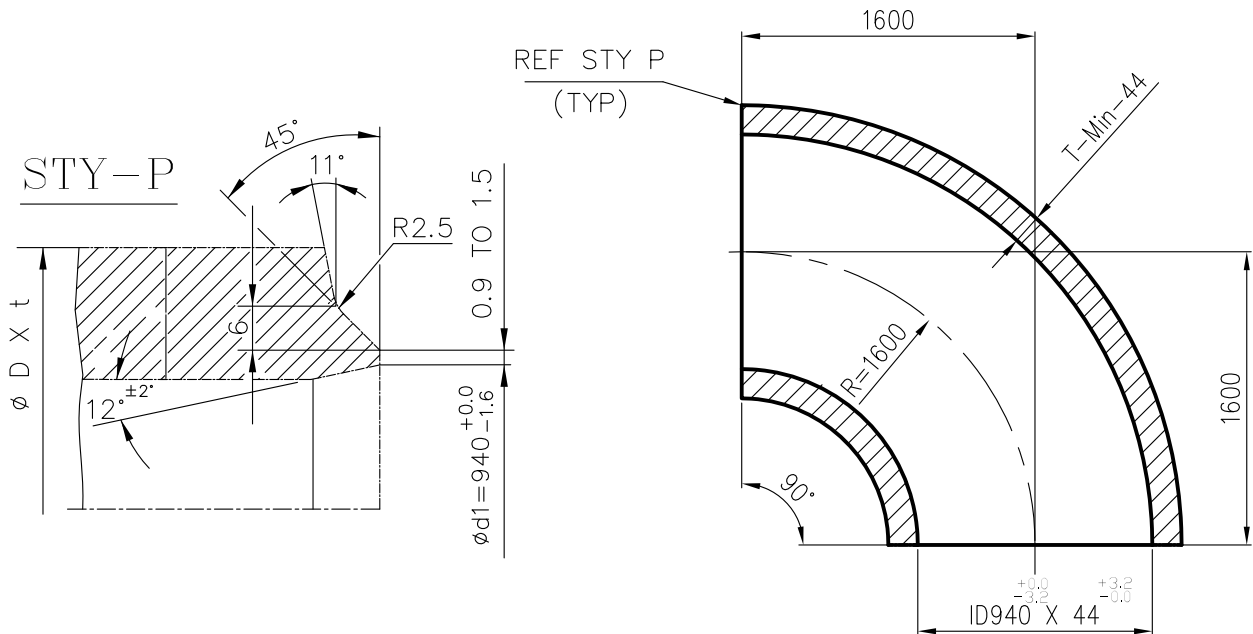
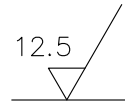


REV 01	DATE	ALTERED :
		CHD & APPD :

NOTES:

- 1) DESIGN PRESSURE : 74.2 Kg/Cm² (g)
- 2) DESIGN TEMPERATURE : 512 °C
- 3) WORKING MEDIUM : STEAM
- 4) FOLLOW TDC No. : AS APPLICABLE
- 5) ALL DIMENSIONS ARE FINISHED DIMENSIONS
- 6) DESIGN, MANUFACTURING, INSPECTION, TOLERANCES AND TESTING AS PER IBR, ASME B16.9, B31.1 & SA234.
- 7) CONNECTING PIPE SIZE IS PIPE ID940X44
- 8) MATERIAL SPECIFICATION SHALL BE SA234WP22CL1
- 9) CONSTRUCTION SHALL BE SEAMLESS
- 10) AVERAGE INSIDE DIAMETER ON FITTING BODY TO GUARANTEE FLOW AREA MIN 90% OF THE CIRCULATION AREA OF THE CONNECTING PIPE



—	BW LR 90DEG ELBOW ID940X44	92 504 243 0000 SA234WP22CL1	A	2682 000 1
VAR No.	DESCRIPTION	STD	MATERIAL CODE MATERIAL SPECN	A/C/P UNIT UNIT WT. (KG) QUANTITY



BHARAT HEAVY ELECTRICALS LIMITED
PIPING CENTRE
CHENNAI 600 017

	NAME	SIGNATURE	DATE
DRN	RP SINGH		20.02.18
CHD	KONDAPANAI DU		20.02.18
APPD	R SESHAGIRI		20.02.18

DEPT	ALL DIMENSIONS ARE IN MM	PROJECTION	SCALE	WEIGHT (Kg)	REF TO ASSY / OLD DWG
CODE			N.T.S	2682.0	—
TITLE	BW LR 90DEG ELBOW ID940X44				DRAWING NO : 4-80-320-82468 REV 00